



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D119-796-021
Job Sheet 168780



Part No: D119-796-021

Job Qty: 1 ea

Part Name: AW119 Standard Landing Gear Assembly - Standard OEM Protection



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/22/17

Job Tracking No:

Due Date: 12/29/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Agustawestland Philadelphia Corp (CAGUS02)

3050 Red Lion Road Philadelphia, PA, 19114 USA ph:(215) 281-1400 fx:(215) 281-0447.

Note: DWG D119-796-021 REV A, IIN-D119-796 REV F IPP REV:A NEW ISSUE 15-05-012 JLM VERIFIED BY:DD
IPP REV:B 15.08.25 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/28/17	12/28/17	0.00	0.00	Start Up Stores/Pkg-1		2017-12-14 JSC
100	Packaging	1 pcs	12/28/17	12/28/17	0.00	0.00	Packaging1		45 g.
110	HandFinish	1 pcs	12/29/17	12/29/17	0.00	6.25	HandFinish4		45 g.
120	QC	1 pcs	12/29/17	12/29/17	0.00	0.00	QC5		45 g.
130	Packaging	1 pcs	12/29/17	12/29/17	0.00	0.00	Packaging3		45 g.
140	QC21-FG	1 Ea	12/29/17	12/29/17	0.00	0.00	QC21		45 g. DEC 20 2017

Part Op 100 - Photocopy bluefile and create labels as per PPP D119-796-021 chg 003/ D119-646-041 paperwork

Descriptions: 110 - ASSEMBLE AS PER DWG AND NOTES 8,9,10,11 ASSEMBLE WITH PROSEAL BATCH: 138708 12-INSTALL
DECAL D2729-4

130 - Identify and pack for shipping as per PPP D119-796-021 Location: _____ PPP Rev: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3C46A 5020296	8	223	0	0
	AN3C50A 5020294	16	78	0	0
	AN4C6A 5020292	24	266	0	0
	D2652 5020291	48	714	0	0
	D3407-041 5022153	2	23	0	0
	D3417-5 5020287	4	44	0	0
	D3456-1 5020286	2	163	0	0
	D3672-3 5020285	48	652	0	0
	D3672-7 5020282	48	67	0	0
	D3883-1 5020299	2	6	0	0
	D3883-2 5020299	2	8	0	0
	D3884-1 5011662X1	2	9	0	0
	D3884-2 5020306	2	16	0	0
	D3886-041 5020780	4	23	0	0
	MS21043-3 5020276	24	651	0	0
	MS21043-4 5020274	26	740	0	0
	MS21043-5 5020772	8	137	0	0
	MS21250-05048 5020771	8	79	0	0
	MS21920-28 5020268	2	121	0	0
	NAS1149C0332R 5020264	24	3,215	0	0
	NAS1149C0432R 5020259	48	964	0	0

DART
AEROSPACE
S022163

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**AW119 Standard Landing Gear Assembly – Standard OEM
Protection**

PART NO: D119-796-021

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/14/17

Job No: 168780

110-HandFinish	NAS1149C0532R	52078	16	252	0	0
	D119-646-041	507499	2	9	0	0
	D119-796-151	5024054	1	0	0	0
	D119-796-251	5024104	1	0	0	0

Part Specifications

Specifications could not be found.

Change Record

PAGE 1 OF 1

Part Number: D119-646-041

Description: REPLACEMENT STD SKIDTUBE w/ WEARPADS

[illegible]

PAGE 1 OF 1

Description: CROSSTUBE INSTALLATION, FWD STD, WITH PEG STEPS

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

PAGE 1 OF 1

Description: CROSSTUBE INSTALLATION, AFT STD, WITH PEG STEPS

[illegible]